## INSTALLATION INSTRUCTIONS

Below you will find installation instructions and tips for installing your Accelerator 1 tilted spacer. Correctly completing the instruction sheet is crucial to safety and successful results of the Accelerator 1 tilted spacer.

- 1. Only carburetors utilizing billet base plates should be used
- 2. Accelerator 1 spacer should only be installed in 1 direction
- LOGO (Accelerator 1) is to be readable from the right side (passenger side) of the engine
- Installation in any other direction will lead to interference and/or vacuum leaks
- 3. Modification to the carburetor mounting holes is necessary.
- The actual carburetor mounting hole must be slotted left to right, this can be done with a file, grinder or simply an oversized drill.
- Continue to clearance carburetor mounting holes until the carburetor drops over the studs without interference and lands squarely onto the top surface of the Accelerator-1 tilted spacer.
- Be sure to enlarge all the holes evenly as misalignment can occur if holes are incorrectly machined.
- Follow all safety warnings supplied with machining equipment and tooling
- 4. Fastening the Carburetor
- The angled washers (supplied) should be installed with the RED square side up
- Once the spacer has been installed on the stud----rotate it until it becomes square with the stud
- Install sae. flat washer and matching nut
- Evenly tighten all 4 nuts to manufactures recommended torque, while insuring that the angled spacers remain in the correct square position.
- Allen "type" bolts may also be used and in some circumstances are the preferred fastener
- 5. Return Springs and Stops
- Install appropriate throttle return springs
- Throttle stops are recommended for all installations
- Insure that all linkage has adequate clearance to air cleaner housing and any other obstruction, stationary or otherwise.
- 6. Common Obstructions (insure all have adequate clearance)
- · Air filter housing to hood
- · Air filter housing to air box
- Fuel rail
- Fuel regulator

## BE SURE OF ALL LINKAGE TO HAVE ADEQUATE CLEARANCE

CALL Crate Innovations Inc. with any questions 330-540-7223