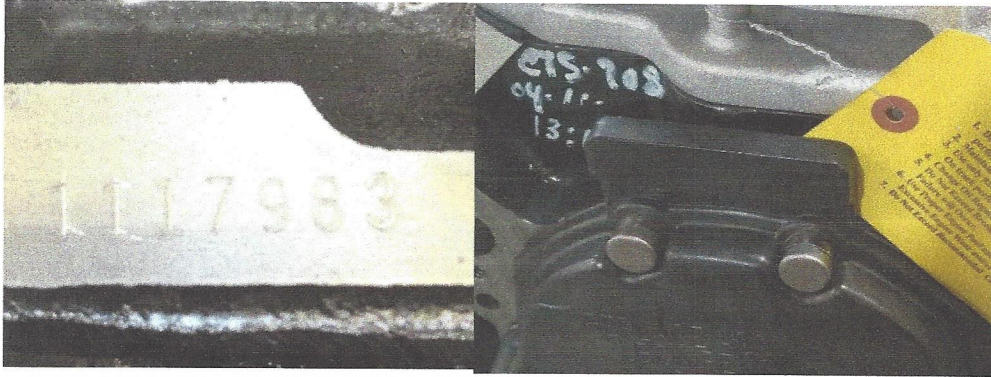


### 1<sup>ST</sup> CONFIGURATION

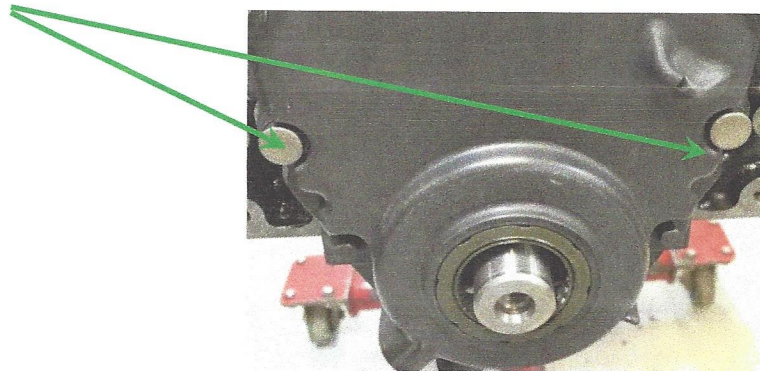
The assembly of first CT400 engines with the new-style cup seals commenced in November 2017. The first of these engines were shipped on 11/13/2017. The last engine built in this configuration was shipped in December 2017.

These engines can be identified with Serial #'s that range from 1117983 to 1217xxx and have the bolts at the 11:00 and 1:00 positions on the Front Cover.



### 2<sup>ND</sup> CONFIGURATION

These engines can be identified with Serial #'s that range from 0218852 to 021880 and have the cup seals at the 4:00 and 8:00 positions on the Front Cover.



### 3<sup>RD</sup> CONFIGURATION

These engines can be identified with Serial #'s that range from 0218880 (first engine shown at right) and on and have the cup seals at the 4:00 and 8:00 positions on the Front Cover. 2<sup>nd</sup> "prick point" added by serial number to signify correct shoulder bolt length and washer.

